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SAFETY DATA SHEET

SECTION 1 – PRODUCT IDENTIFICATION

1.1 PRODUCT IDENTIFIER

Chemical Name: Polysorbate 80 (Polyoxyethylene (20) Sorbitan monooleate)

Synonyms: Tween 80, Alkest TW 80, E433

CAS Number: 9005-65-6

1.2 REVELANT USAGE OF ITEM

Raw material for cosmetic formulations

1.3 Supplier Information

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SECTION 2 – HAZARDS IDENTIFICATION

2.1 GHS Classification:

Not considered hazardous under normal usage.

2.2 Label Elements:

Signal Word: None Hazard Pictograms: None

Hazard Statements: Not classified as hazardous.
Precautionary Statements: Avoid contact with eyes.

SECTION 3 – FIRST AID MEASURES

3.1 Inhalation: Move to fresh air. Get medical attention if symptoms persist.

3.2 Skin Contact: Wash with soap and water.

3.3 Eye Contact: Rinse with water for several minutes. Seek medical advice if irritation occurs.

3.4 Ingestion: Rinse mouth. Do not induce vomiting. Seek medical attention if large quantity ingested.

SECTION 4 — FIRE-FIGHTING MEASURES

4.1 Flammability: Not flammable

4.2 Suitable Extinguishing Media: Water spray, dry chemical, CO₂, foam

4.3 Hazardous Combustion Products: Carbon monoxide, carbon dioxide

 $\textbf{4.4 Protective Equipment for Firefighters:} \ \textbf{Use self-contained breathing apparatus if needed}$

SECTION 5 – HANDLING AND STORAGE

Handling: Use in well-ventilated areas. Avoid eye contact.

Storage: Store in a cool, dry, well-ventilated area. Keep container tightly closed.

SECTION 6 – EXPOSURE CONTROLS / PERSONAL PROTECTION

6.2 Occupational Exposure Limits: Not established

6.2 Personal Protective Equipment (PPE):

Gloves (if handling in bulk)
Safety goggles (if risk of splashing)
Protective clothing for prolonged exposure

SECTION 7 – PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

Color: Amber Colored

Odour: Mild

Solubility: Soluble in water

Boiling Point: >100°C

pH: $^{\circ}6.0 - 8.0$ (1% solution) Flash Point: $^{\circ}148^{\circ}\text{C}$ (closed cup)

SECTION 8 – STABILITY AND REACTIVITY

8.1 Stability: Stable under normal conditions

8.2 Hazardous Reactions: None known

8.3 Incompatible Materials: Strong oxidizing agents

8.4 Decomposition Products: Carbon oxides

SECTION 9 – TOXICOLOGICAL INFORMATION

9.1 Acute Toxicity: Oral LD50 (rat): >25,000 mg/kg

9.2 Irritation: Mild eye irritant

9.3 Carcinogenicity: Not classified as carcinogenic

9.4 Other Effects: Generally regarded as safe (GRAS) for pharmaceutical use

SECTION 10 – ECOLOGICAL INFORMATION

10.1 Ecotoxicity: LC₅₀ (96h, Trout) ≈ 471 mg/L; crustacea EC₀ >10 g/L

10.2 Environment: Non-hazardous to water; prevent large releases

10.3 Disposal: Follow local regulations; avoid drains; dispose of contaminated materials as chemical waste

SECTION 11 – DISPOSAL CONSIDERATION

Dispose in accordance with all local and national regulations. Do not contaminate ponds, waterways, or ditches. Do not reuse containers.

SECTION 12 – TRANSPORTATION INFORMATION

Not restricted for transportation purposes.

SECTION 13 – DISCLAIMER

All information provided in this SDS is correct to the best of our knowledge at the time of its publication. The information serves only as a guide for usage, processing, storage, safe handling, transportation, and disposal. It is not a warranty or quality inspection. The information is only applicable to the specific material designated and may not be valid when the material is used in combination with any other material or in any process, unless specified in this document.